

APPROVED BY
NIA 7/26/2023
 INC.
 FEDERAL MANUFACTURED HOME
 CONSTRUCTION AND SAFETY STANDARDS

Minimum Joist Spacing 16 "

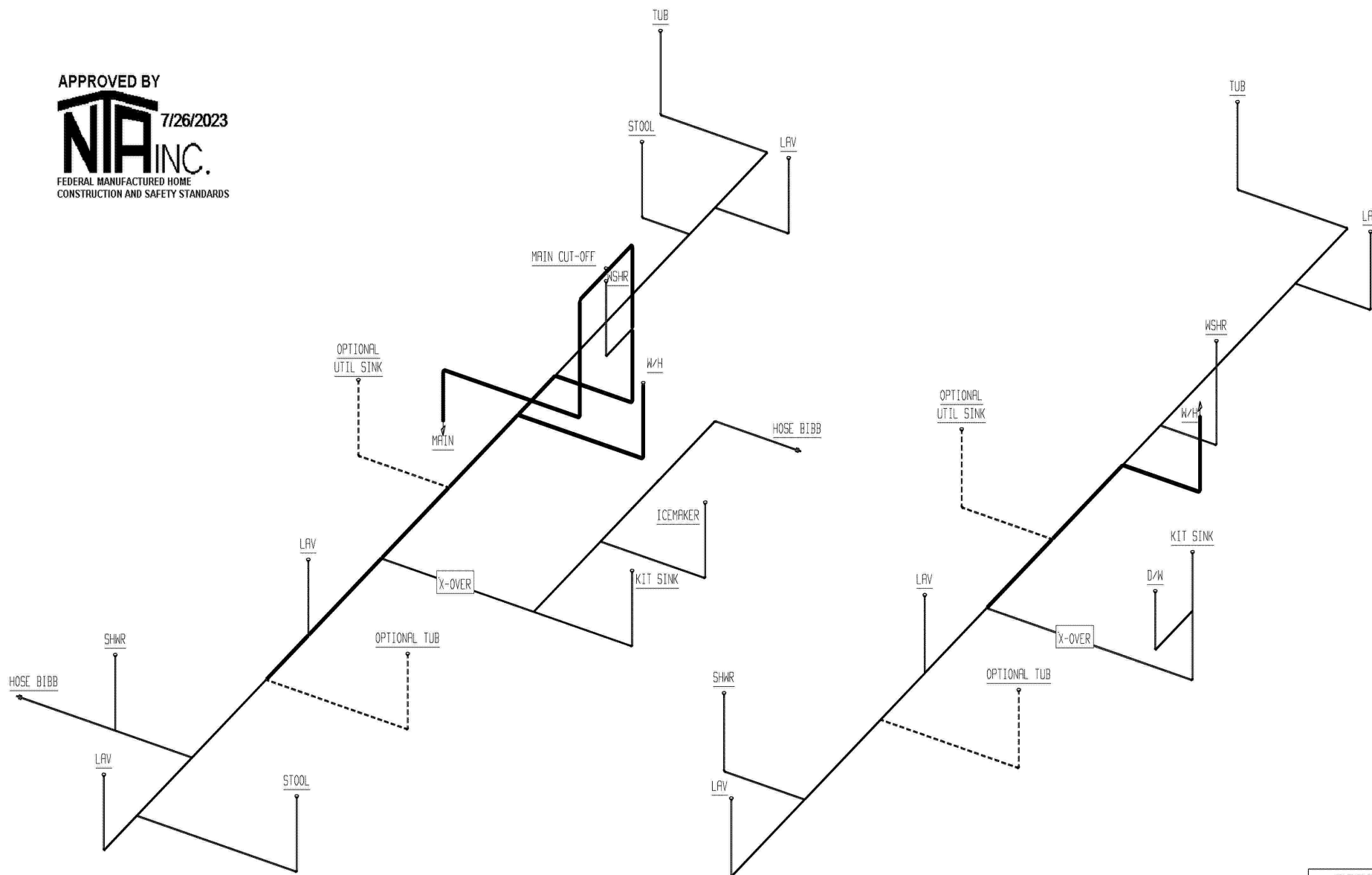
☐ No Offset Box

☐ No Clerestory

☐ No Origami Dormer

☐ No Sunken Floor

☐ No Parapet Roof



PIPE LEGEND	
	1"
	3/4"
	1/2"

957-4230.1

COLD WATER SUPPLY PLUMBING

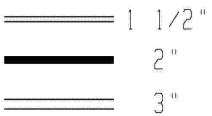
HOT WATER SUPPLY PLUMBING

BRAND CLAYTON	SERIES BM32	REVISIONS		BY	DATE	GENERAL NOTES HOSE BIBBS PER SPECS	DRAWING TITLE SUPPLY PLUMBING	MODEL NAME 4230		SO. FT. 2280
								PLANT 957	DESCRIPTION 32X76 4BR-2BA	MODEL NO. 4230
								DRAWN BY KLK	ORIG. DATE 05/09/2023	DATE PRINTED 07/24/2023
										SHEET NO. 9-1

CLAYTON HOME BUILDING GROUP

PIPING AND FITTING MATERIAL TYPE TO BE:
ABS (ACRYLONITRILE-BUTADIENE-STYRENE)
OR PVC (POLYVINYL CHLORIDE)

PIPE LEGEND



STANDARD SHIP LOOSE	
D	2
EE	1
FF	1
O	2
PP	1
Q	1
W	1
1.5" PIPE	30 FT
3" PIPE	50 FT

ADD W/ UTIL SINK OPT	
D	1
O	1
1.5" PIPE	6 FT

ADD W/ PBH TUB OPT	
D	1
U	1
1.5" PIPE	4 FT

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LET	DESCRIPTION	LET	DESCRIPTION	LET	DESCRIPTION	LET	DESCRIPTION
A	1.5" x 45° LT-1/8 BEND	B	2" x 45° LT-1/8 BEND	C	3" x 45° LT-1/8 BEND	D	1.5" x 90° LONG SHEEP-1/4 BEND
E	2" x 90° LSWEET-1/4 BEND	F	3" x 90° LSWEET-1/4 BEND	G	4"x3" CLOSET FLANGE	H	2"x1.5" FLUSH BUSHING
I	3"x1.5" FLUSH BUSHING	J	3"x2" FLUSH BUSHING	K	1.5" SANITARY TEE	L	2"x1.5"x1.5" SAN TEE
M	1.5" LT TY	N	2" LT TY	O	3"x3"x1.5" LT TY	P	3"x3"x2" LT TY
Q	3" LT TY	R	3" 3-WAY ELBOW	S	1.5"x1.5" P-TRAP	T	3"x3"x1.5"x1.5" DBL SAN TEE
U	3"x3"x1.5" SAN TEE	V	1.5" x 90° LONG SHEEP STREET	W	3" SANITARY TEE	X	3"x3"x1.5" WYE
Y	2" 3-WAY ELBOW	Z	2"x2"x1.5" LT TY	AA	3"x3"x2" SAN TEE	BB	1.5" x 45° WYE
CC	2" X 90° LSWEET STREET	DD	1.5" x 45° 1/8 BEND STREET	EE	1.5" COUPLING	FF	3" COUPLING
GG	1.5" P-TRAP @ WASHER	HH	1.5" SAN TEE STREET	II	2"x1.5"x1.5" LT TY	JJ	2"x1.5"x2" LT TY
KK	2" x 1/4 BEND STREET	LL	2" x 45° WYE	MM	3" DBL SAN TEE	NN	1.5" C.O. W/PLUG
OO	2" C.O. W/PLUG	PP	3" C.O. W/PLUG	QQ	2"x2"x1.5" WYE REDUCING	RR	1.5" 1/4 BEND
SS	2"x1.5"x2" SAN TEE	TT	2" P-TRAP	UU	2" x 45° 1/8 BEND STREET	VV	2" COUPLING
WW	3" x 45° 1/8 BEND STREET	XX	2" SANITARY TEE	YY	4" CLOSET FLANGE	ZZ	4" COUPLING
AB	1.5" CONT WASTE	AC	1.5" x 22 1/2° ELBOW STREET	AD	2" x 22 1/2° ELBOW STREET	AE	3"x3"x2"x2" DBL SAN TEE
AF	2"x1.5"x1.5" SAN TEE STREET	AG	2"x1.5"x1.5" 3-WAY ELBOW	AH	3" x 22 1/2° 1/16 BEND ELBOW	AI	1.5" 3-WAY ELBOW
AJ	2" x 22 1/2° 1/16 BEND ELBOW	AK	4"x3" CLOSET BEND STR (CUT DOWN 1.5")	AL	3"x3"x3" WYE	AM	3" 1/4 BEND
AN	2"x3" PIPE INCREASER	AO	3" X 3" X 2" WYE	AP	2" 1/4 BEND	AQ	2"x2"x2"x2" DBL SAN TEE
AR	1.5"x3" PIPE INCREASER	AS	1.5"x1.5"x1.5"x1.5" DBL SAN TEE	AT	3" DOUBLE FIXTURE TEE	AU	2"x2"x1.5"x1.5" DBL SAN TEE
AV	3"x3"x2"x2" SAN TEE (S1) LEFT	AW	3"x3"x3"x1.5" SAN TEE (S1) LEFT	AX	3"x3"x3"x2" SAN TEE (S1) LEFT	AY	3"x3"x2"x2" SAN TEE (S1) RIGHT
AZ	3"x3"x3"x1.5" SAN TEE (S1) RIGHT	BA	3"x3"x3"x2" SAN TEE (S1) RIGHT	BC	3"x3"x3"x2"x2" SAN TEE DBL(S1)	BD	3"x3"x3"x1.5"x1.5" SAN T DBL(S1)
BE	1.5"x2" PIPE INCREASER	BF	3"x3"x1.5" 90° LSWEET LOW HEEL INLET	BG	3"x3"x2" 90° LSWEET LOW HEEL INLET	BH	1.5" x 22 1/2° 1/16 BEND ELBOW
BI	4"x3" CLOSET BEND STREET	BJ	1.5" x 1.5" x .5" 45° APPLIANCE WYE	BK		BL	

957-4230.2

BRAND CLAYTON	SERIES BM32	REVISIONS	BY	DATE	GENERAL NOTES	DRAWING TITLE DWV SCHEMATIC	MODEL NAME 4230	SO. FT. 2280		
CLAYTON HOME BUILDING GROUP							PLANT 957	DESCRIPTION 32X76 4BR-2BA	MODEL NO. 4230	
							DRAWN BY KLK	ORIG. DATE 05/09/2023	DATE PRINTED 07/25/2023	SHEET NO. 8-1